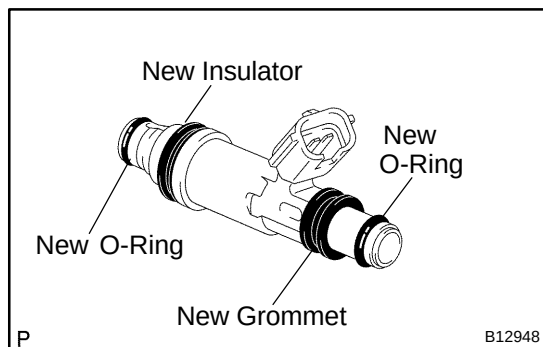
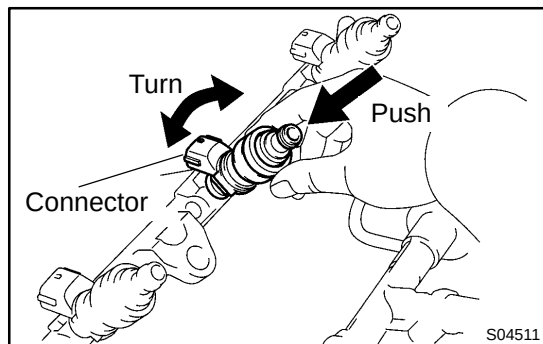




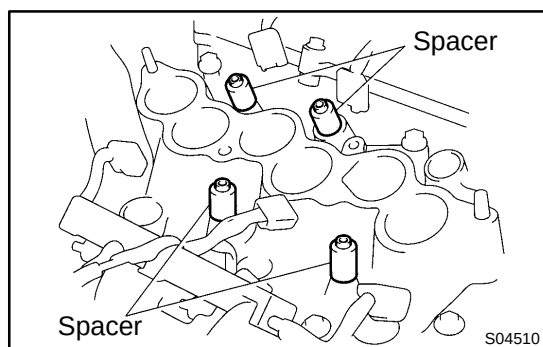
INSTALLATION

1. INSTALL INJECTORS AND DELIVERY PIPES

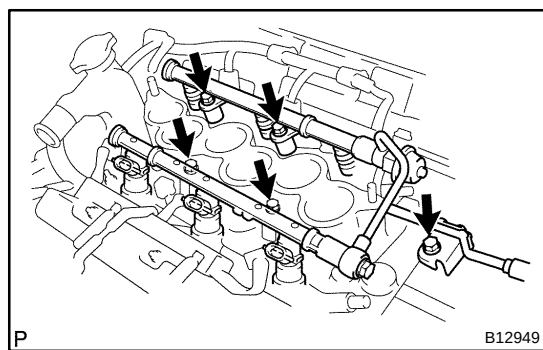
- Install new insulator and grommet to each injector.
- Apply a light coat of spindle oil or gasoline to 2 new O-rings and install them to each injector.



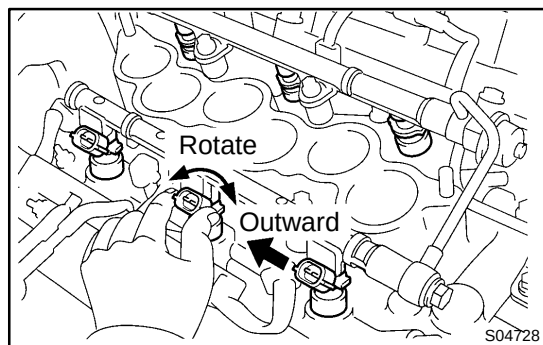
- Apply a light coat of spindle oil or gasoline on the place where a delivery pipe touches an O-ring of the injector.
- While turning the injector clockwise and counterclockwise, push it to the delivery pipes. Install the 6 injectors.
- Position the injector connector outward.



- Place the 4 spacers in position on the intake manifold.



- Apply a light coat of spindle oil or gasoline on the place where a intake manifold touches an O-ring of the injector.
- Place the delivery pipes and fuel pipe together with the 6 injectors in position on the intake manifold.
- Temporarily install the 4 bolts holding the delivery pipes to the intake manifold.
- Temporarily install the bolt holding the fuel pipe to the intake manifold.

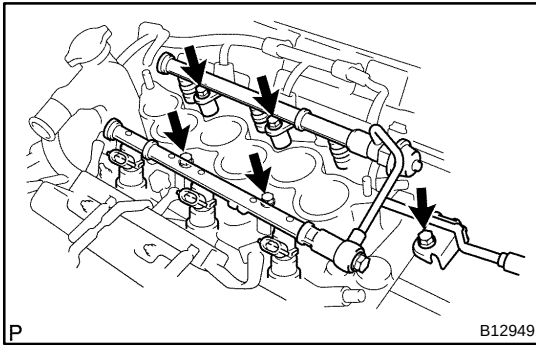


- Check that the injectors rotate smoothly.

HINT:

If injectors do not rotate smoothly, the probable cause is incorrect installation of O-rings. Replace the O-rings.

- Position the injector connector outward.

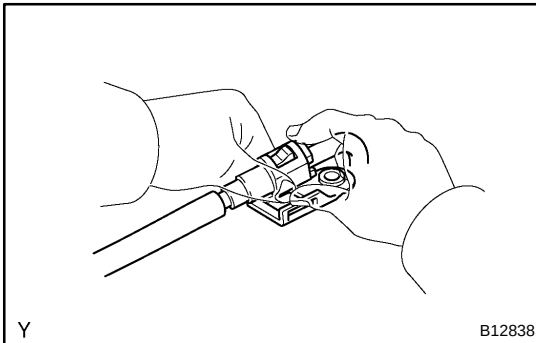


- (m) Tighten the 4 bolts holding the delivery pipes to the intake manifold.

Torque: 10 N·m (100 kgf·cm, 7 ft·lbf)

- (n) Tighten the bolt holding the fuel pipe to the intake manifold.

Torque: 19.5 N·m (200 kgf·cm, 14 ft·lbf)

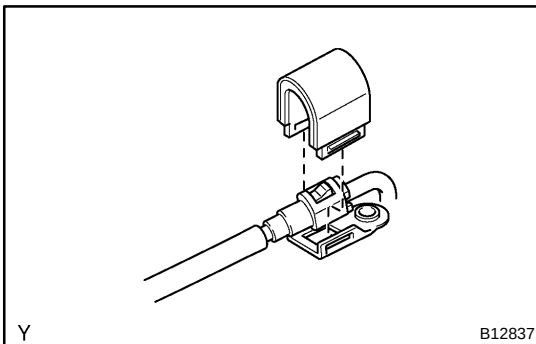


2. CONNECT NO.1 FUEL PIPE

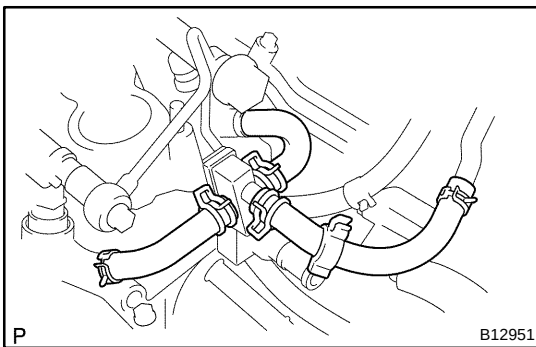
- (a) Connect the No.1 fuel pipe (fuel tube connector) to the fuel filter.

CAUTION:

Perform connecting operations of the fuel tube connector (quick type) after observing the precautions.



- (b) Surely install the fuel hose clamp to the fuel filter with "click" sound.
- (c) After installing the clamp, check that the clamp is fixed by pulling up the clamp.



3. INSTALL AIR ASSIST HOSES AND PIPE

- (a) Connect the air assist hoses to the intake manifold.
- (b) Install the air assist pipe to the bracket on the No.1 fuel pipe.

4. CONNECT INJECTOR CONNECTORS

5. INSTALL AIR INTAKE CHAMBER ASSEMBLY

(See page [EM-60](#))

6. INSTALL AIR CLEANER CAP WITH HOSE

7. INSTALL OUTER FR COWL TOP PANEL ASSEMBLY

(See page [EM-82](#))

8. CHECK FOR FUEL LEAKS